

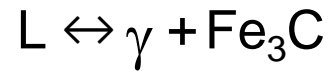
آزمایشگاه متالوگرافی

فولادها در دیاگرام تعادلی
آهن کربن

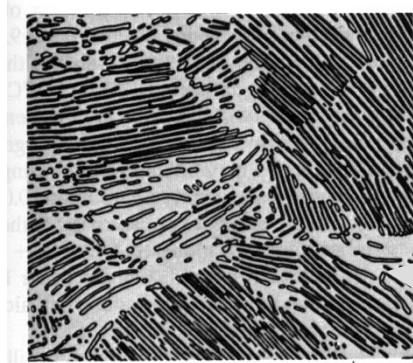
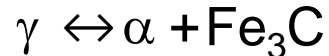
Iron-Carbon (Fe-C) Phase Diagram

- 2 important points

- **Eutectic (A):**

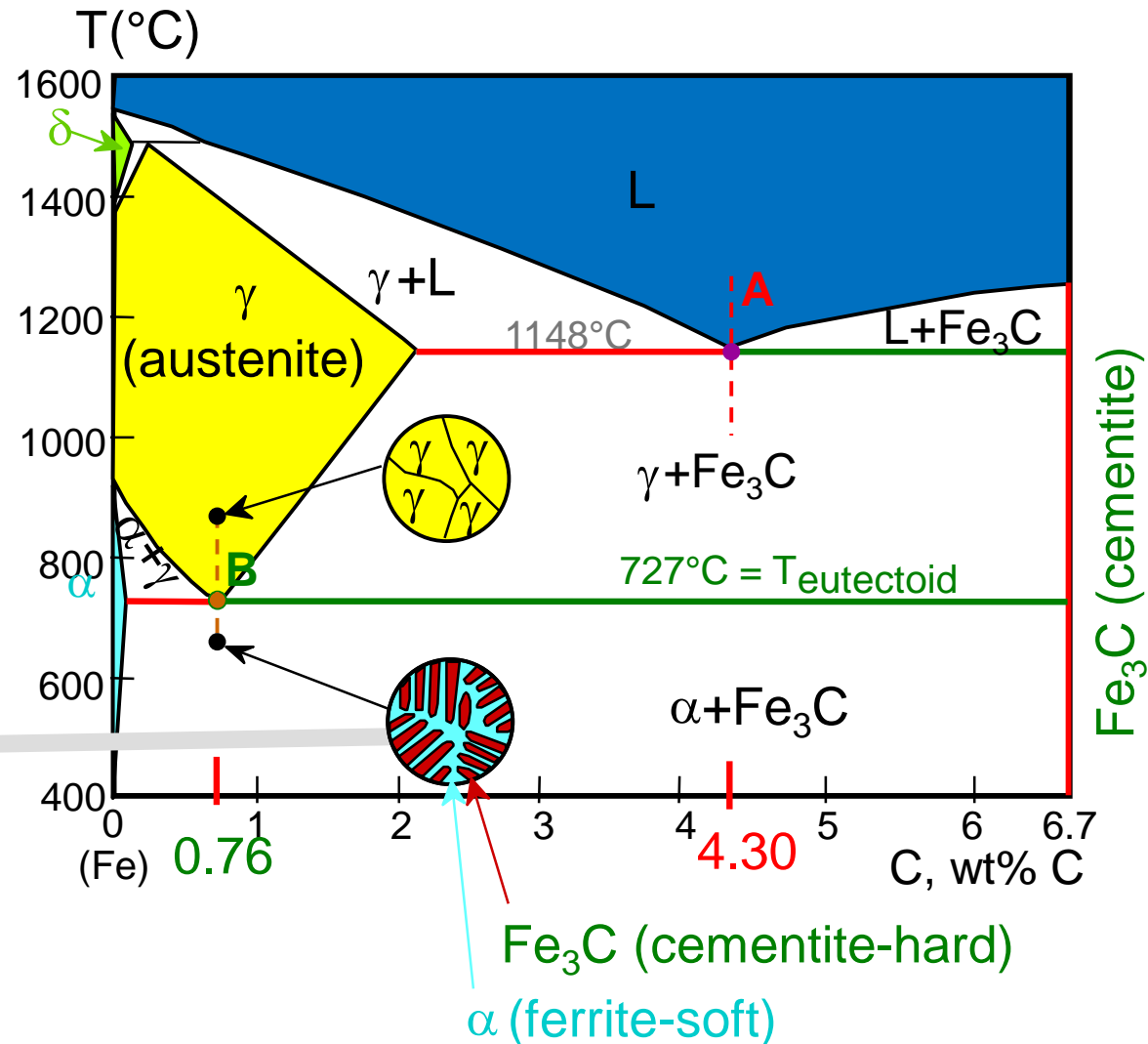


- **Eutectoid (B):**

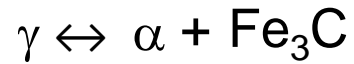


120 μm

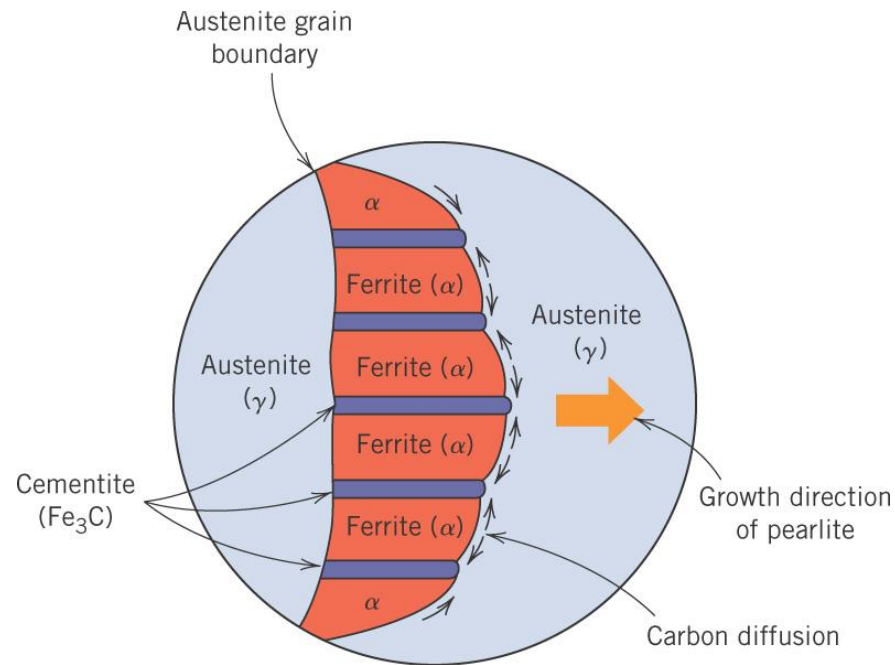
Result: Pearlite = alternating layers of α and Fe₃C phases, not a separate phase.



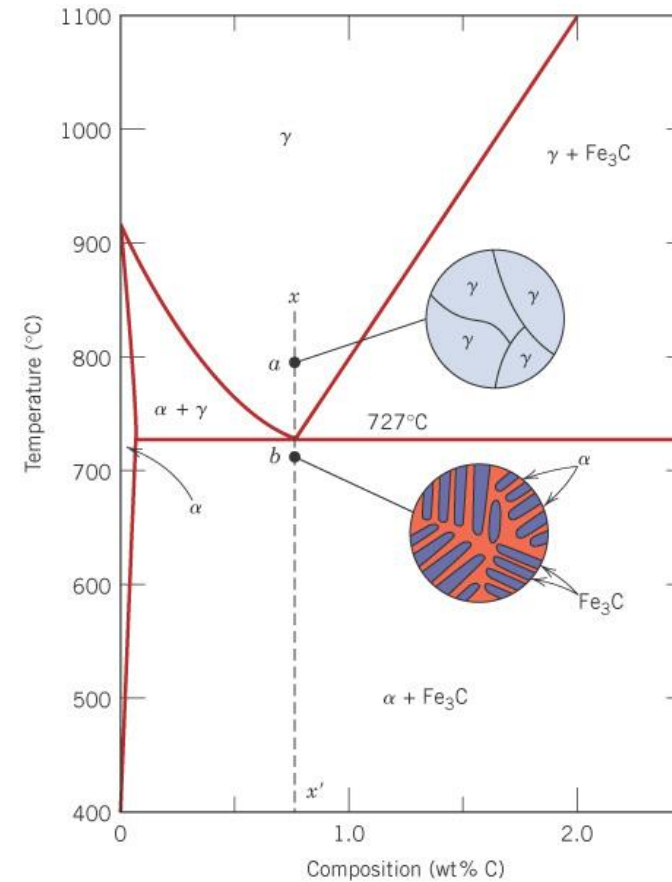
Eutectoid reaction:



- formation of the pearlite structure
 - nucleating at γ grain boundaries
 - growth by diffusion of C to achieve the compositions of α and Fe_3C (with structural changes)
 - α lamellae much thicker



Pearlite

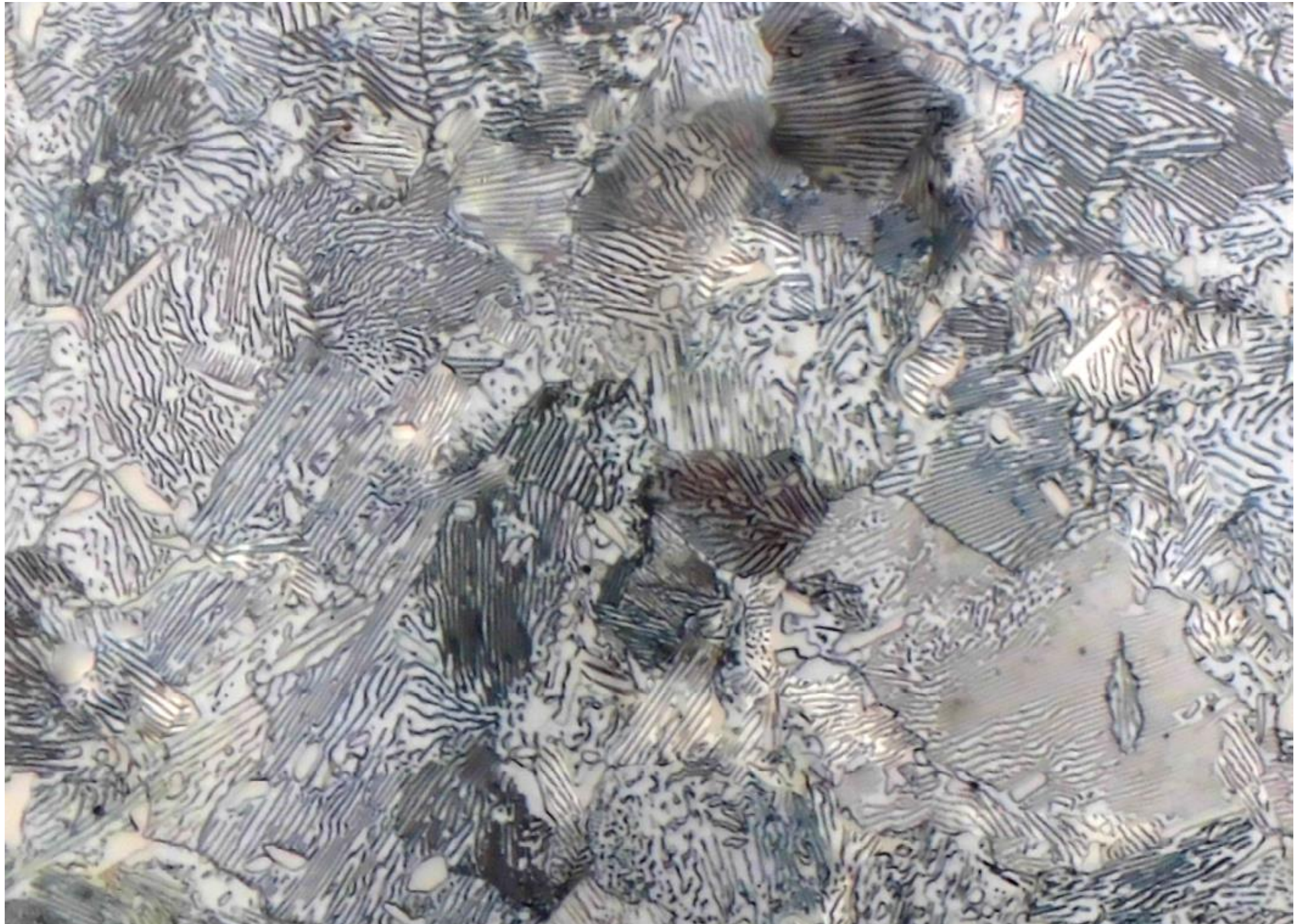


Redistribution of carbon by diffusion

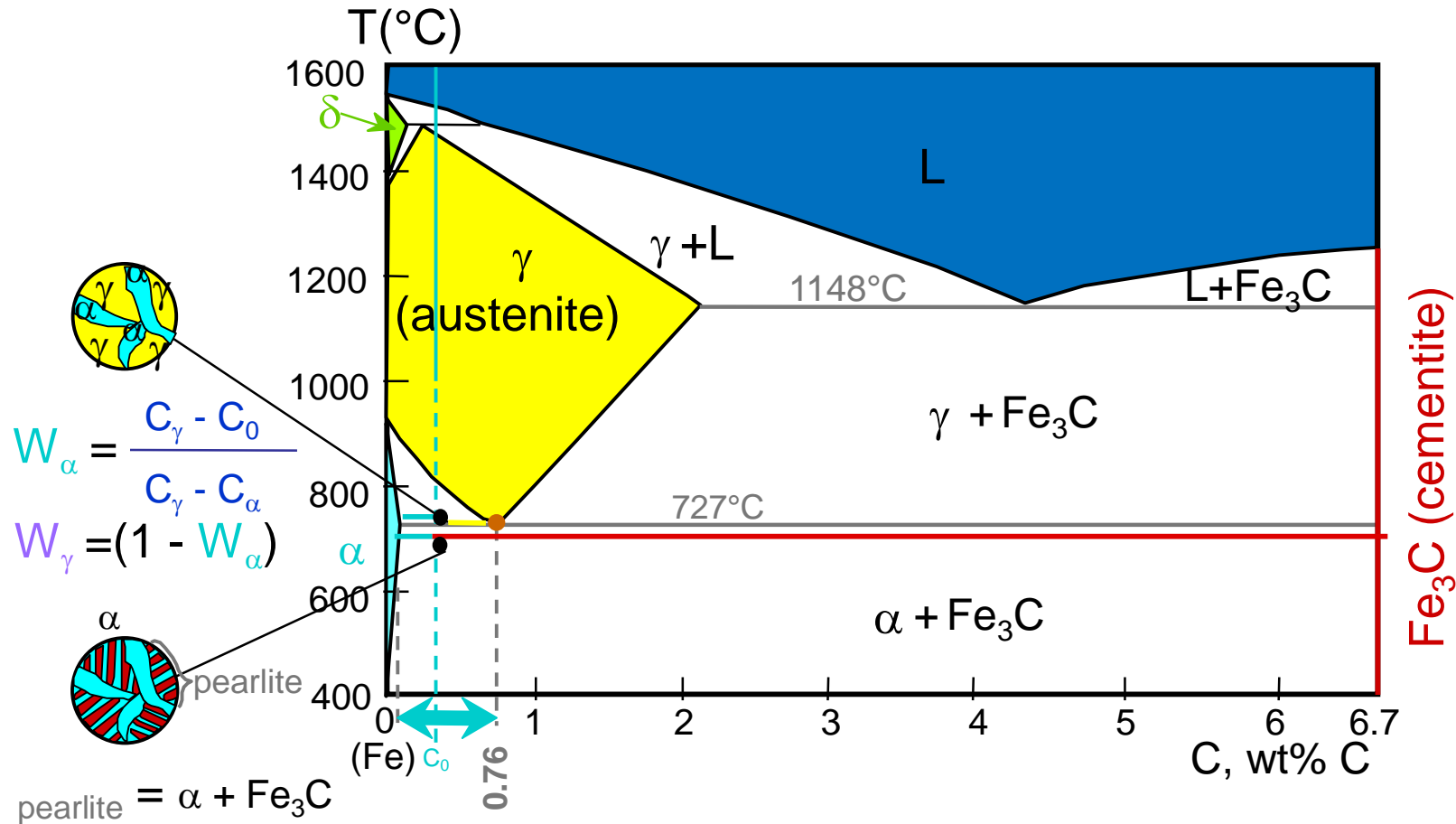
Austenite – 0.76 wt% C

Ferrite - 0.022 wt% C

Cementite - 6.70 wt% C



Hypoeutectoid Steel



$$W_{\alpha} = \frac{C_{\gamma} - C_0}{C_{\gamma} - C_{\alpha}}$$

$$W_{\gamma} = (1 - W_{\alpha})$$

pearlite = α + Fe₃C

$$W_{\alpha'} = \frac{C_{Fe_3C} - C_0}{C_{Fe_3C} - C_{\alpha}}$$

$$W_{pearlite} = (1 - W_{\alpha'})$$

Microstructures for iron-iron carbide alloys that are below the eutectoid with compositions between 0.022 and 0.76 wt% Carbon are hypoeutectoid.

Solution to Example Problem

a) Using the RS tie line just below the eutectoid

$$C_{\alpha} = 0.022 \text{ wt\% C}$$

$$C_{\text{Fe}_3\text{C}} = 6.70 \text{ wt\% C}$$

b) Using the lever rule with the tie line shown

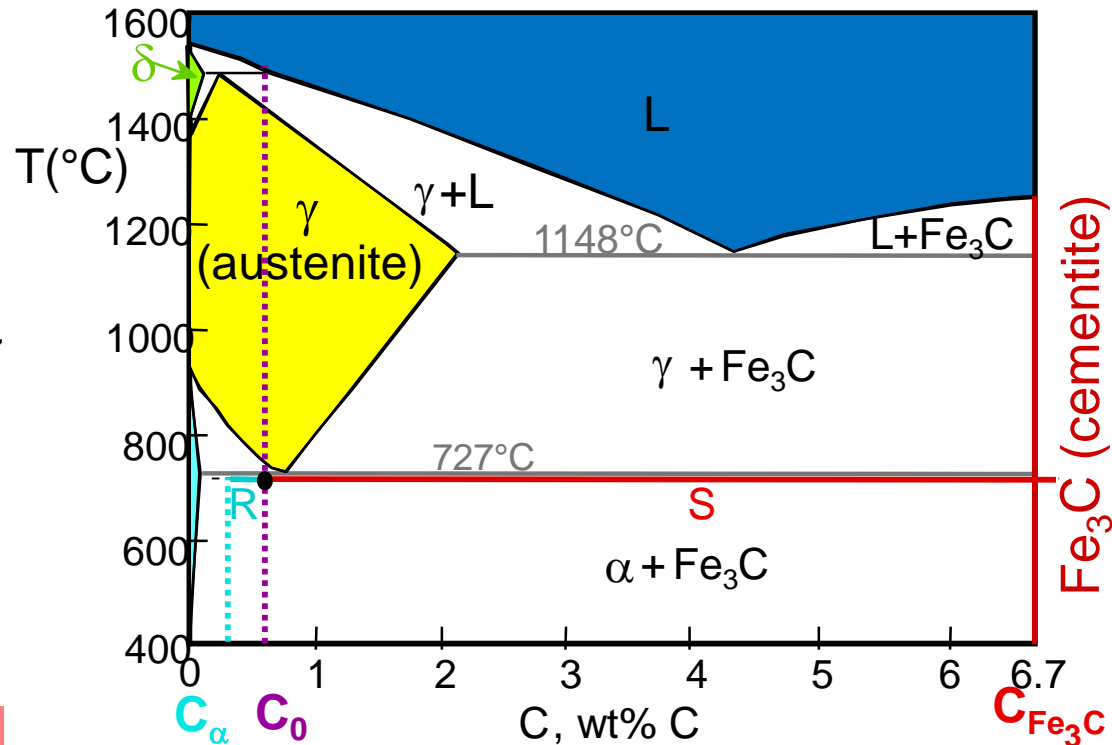
$$W_{\text{Fe}_3\text{C}} = \frac{R}{R+S} = \frac{C_0 - C_{\alpha}}{C_{\text{Fe}_3\text{C}} - C_{\alpha}}$$

$$= \frac{0.40 - 0.022}{6.70 - 0.022} = 0.057$$

Amount of Fe₃C in 100 g

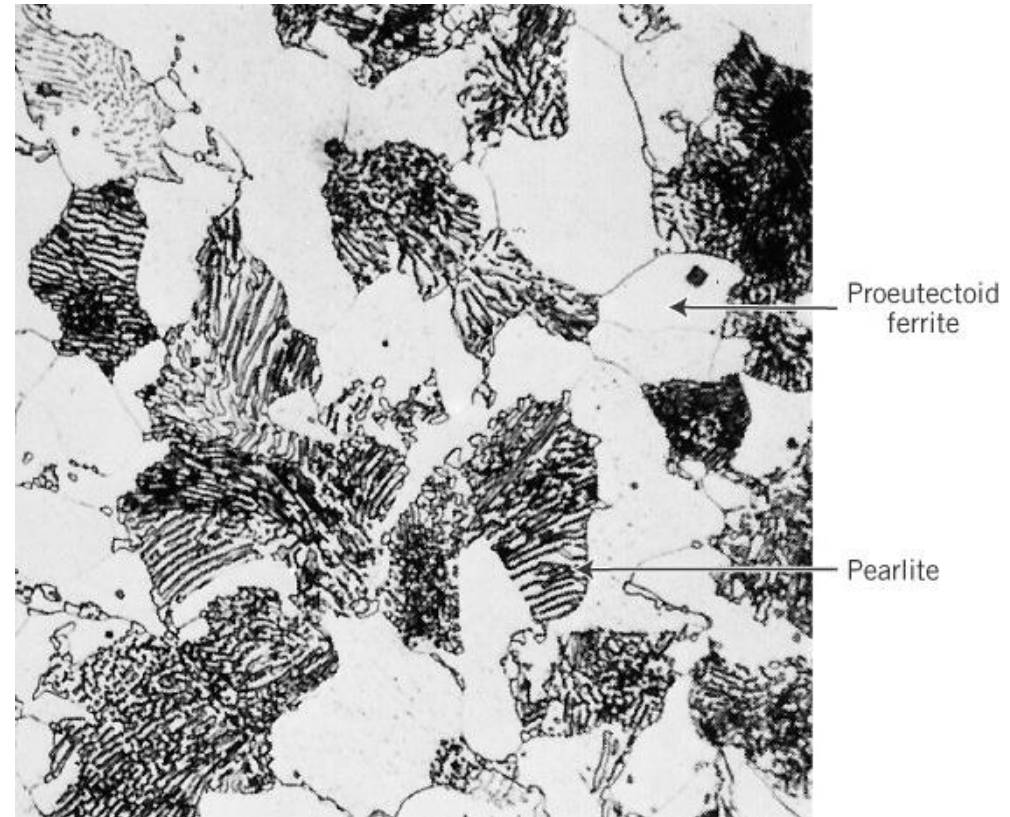
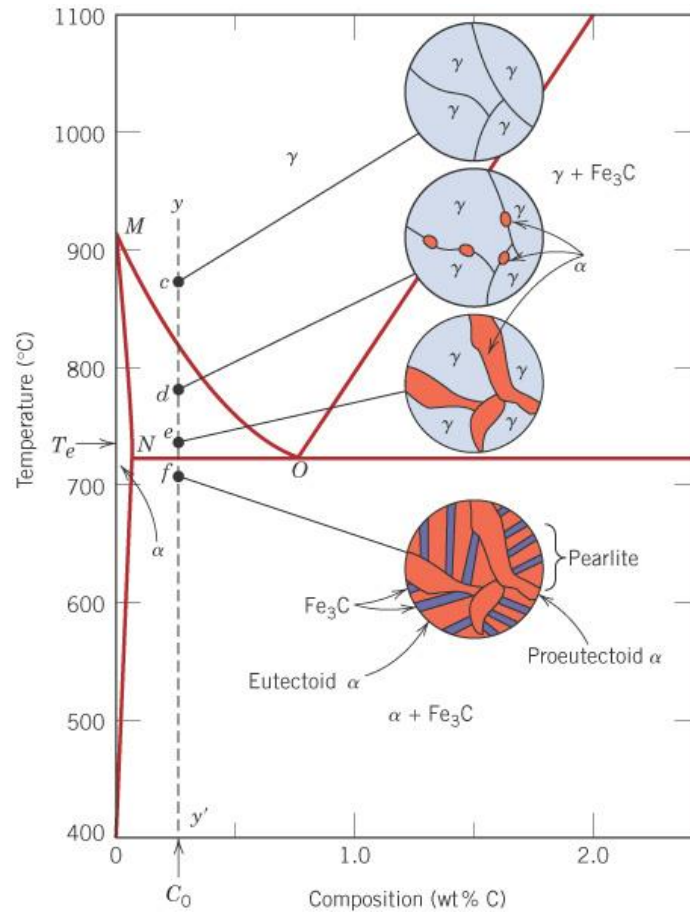
$$= (100 \text{ g})W_{\text{Fe}_3\text{C}}$$

$$= (100 \text{ g})(0.057) = 5.7 \text{ g}$$

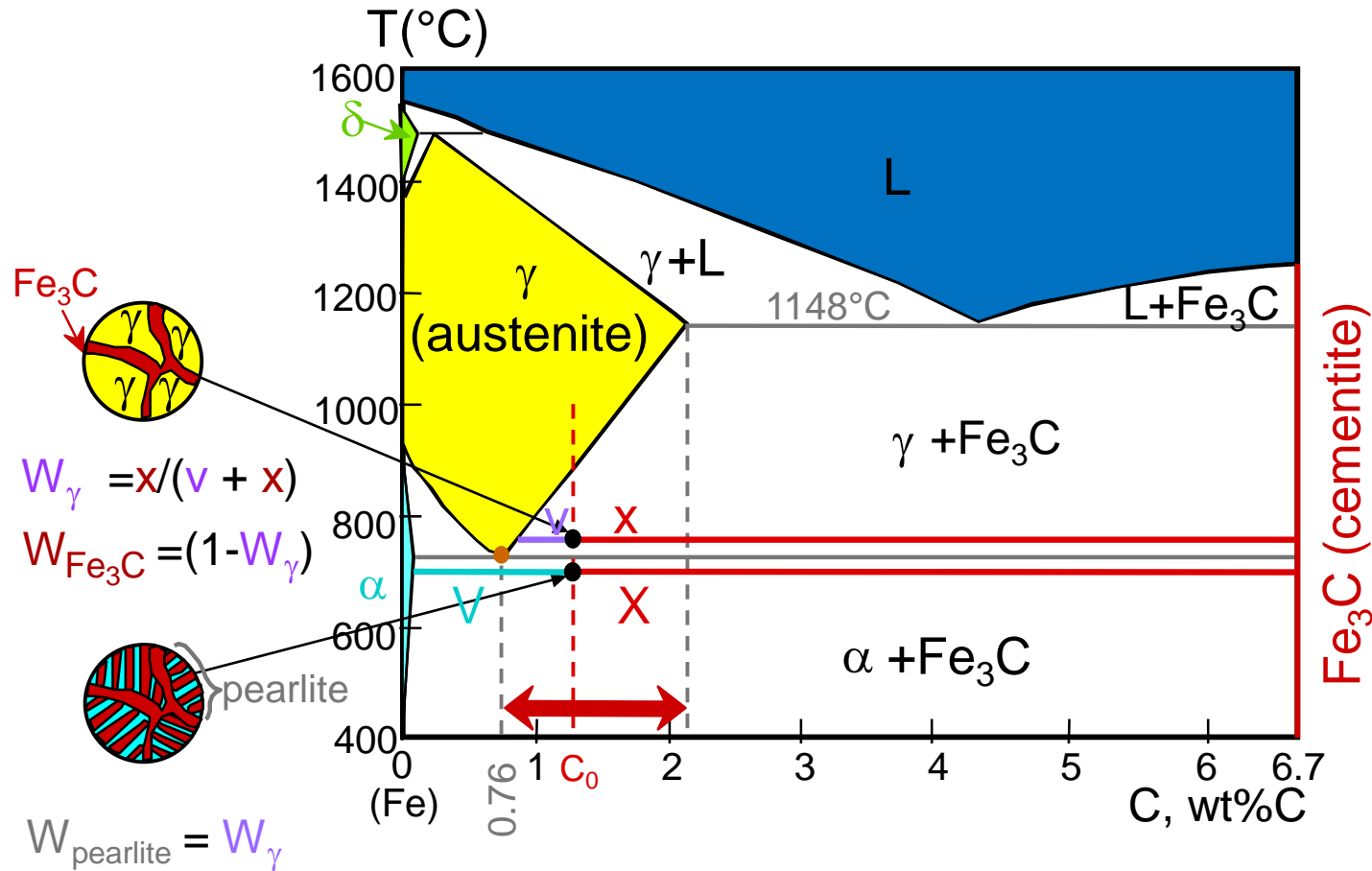


Proeutectoid

- Formed before the eutectoid
- Ferrite that is present in the pearlite is called eutectoid ferrite.
- The ferrite that is formed above the $T_{\text{eutectoid}}$ (727°C) is proeutectoid.

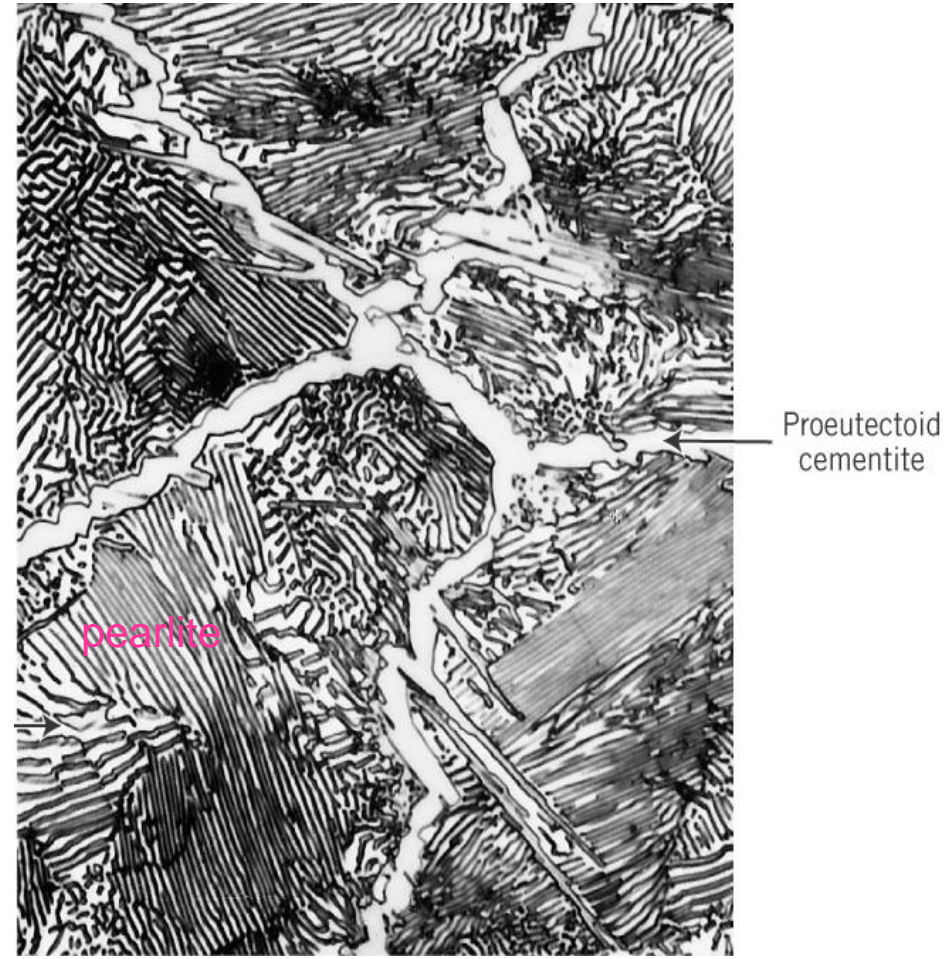
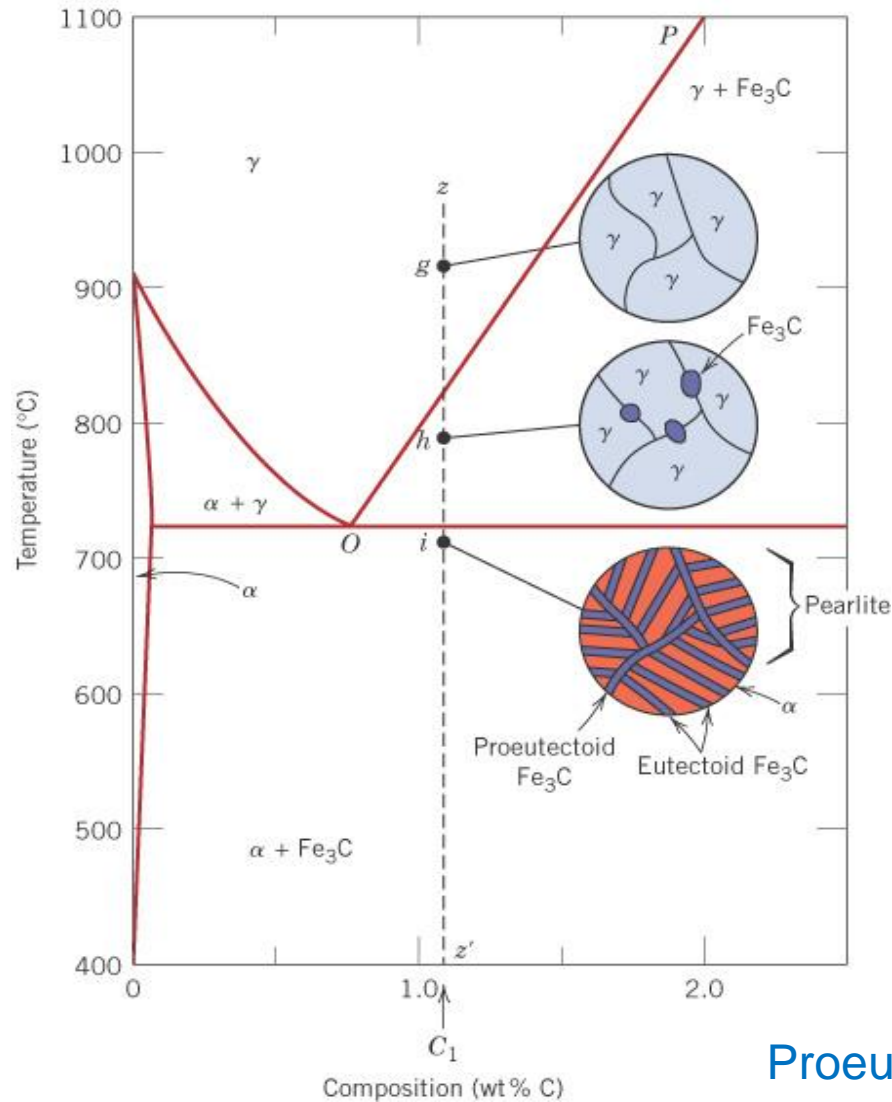


Hyper-eutectoid Steel



Microstructures for iron-iron carbide alloys that have compositions between **0.76 and 2.14 wt% carbon** are hyper-eutectoid (more than eutectoid).

Hyper-eutectoid Steel (1.2 wt% C)



Proeutectoid: formed above the $T_{\text{eutectoid}}$ (727°C)